

Supporting our wealthy and comfortable life, the chemical industry, which is living together with nature, fosters the dream of mankind.

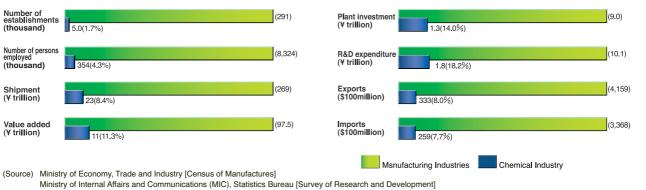




#### Contents

| 1  | Total Production (Shipments) of Chemical Industry Amounts to approx. Yen 23 Trillion                                  | 3  |
|----|---|----|
| 2  | <b>Chemical Products That Meet the Needs of Various Fields</b>  | 5  |
| 3  | Shipment by Prefecture  | 7  |
| 4  | Japan's Chemical Industry,<br>the World's Second Biggest in Shipments after the U.S.A.                                | 9  |
| 5  | About Yen 1,800 Billion Spent for Research and Development  | 11 |
| 6  | Japan Is An Energy-Saving Superpower  | 13 |
| 7  | Chemical Industry Ranks High in Plant Investment  | 14 |
| 8  | About 350,000 Workers Are Employed  | 15 |
| 9  | Labor Productivity / Working Hours  | 16 |
| 10 | Trade   | 17 |
| 11 | Direct Overseas Investment Amounts to Yen 230 Billion,<br>While Direct Domestic Investment Amounts to Yen 420 Billion | 19 |
| 12 | Overseas Business Activities  | 20 |
| 13 | Operating Profit Ratio  | 21 |
|    | Summary of Major Indices  | 22 |
|    | Chemical Industry Supports Our Life and Other Industries,<br>Protects the Earth and Realizes Our Dream                | 23 |
|    | About Responsible Care  | 25 |
|    |   |    |

#### ■ Japan's chemical industry vs. all manufacturing industries in 2002



(Note)

Ministry of Finance [Financial Statements Statistics of Corporations by Industry]

Ministry of Economy, Trade and Industry [White Paper on International Economy and Trade]

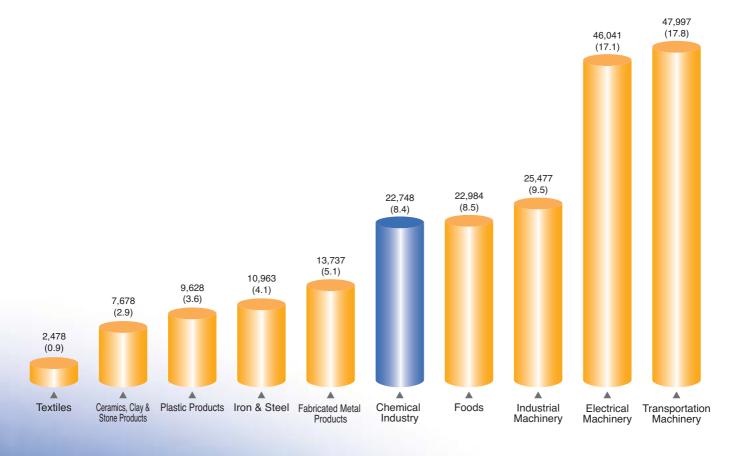
Data of plant investment and R&D expenditure are those of FY 2002.(Apr.1,2002-Mar.31,2003)

## 1

# **Total Production (Shipments) of Chemical Industry Amounts to approx. Yen 23 Trillion**

Chemical industry's shipment value in 2002 amounted to approx. 23 trillion yen, accounting for approx. 8.4% of entire manufacturing industry.

Shipment value of the chemical industry in the manufacturing industries in 2002 [¥ billion, %]

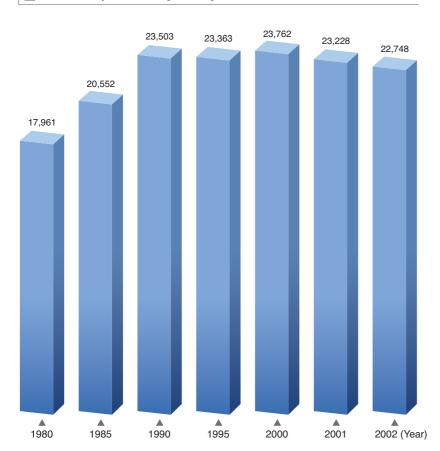




### CHEMICAL INDUSTRY 2004



#### Trends in shipment value [¥ billion]





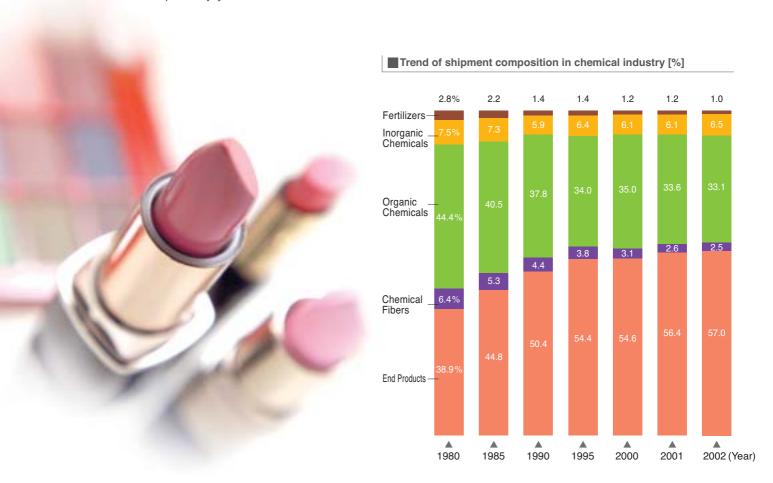
#### Shipment value of the chemical industry in the manufacturing industries [¥ billion, %]

| Year                            |         | Every   | 5th Year |         | Recent Three Years |         |         |       |
|---------------------------------|---------|---------|----------|---------|--------------------|---------|---------|-------|
| Industry                        | 1980    | 1985    | 1990     | 1995    | 2000               | 2001    | 20      | 02    |
| Chemicals                       | 17,961  | 20,552  | 23,503   | 23,363  | 23,762             | 23,228  | 22,748  | 8.4%  |
| Foods                           | 22,196  | 20,542  | 22,748   | 24,117  | 23,888             | 23,454  | 22,984  | 8.5   |
| Textiles                        | 7,781   | 8,087   | 7,838    | 4,230   | 3,008              | 2,737   | 2,478   | 0.9   |
| Plastic Products                | -       | 8,052   | 10,466   | 10,530  | 10,486             | 9,995   | 9,628   | 3.6   |
| Ceramics, Clay & Stone Products | 8,304   | 8,772   | 10,724   | 10,169  | 8,860              | 8,397   | 7,678   | 2.9   |
| Iron & Steel                    | 17,864  | 17,754  | 18,269   | 14,073  | 11,927             | 11,202  | 10,963  | 4.1   |
| Fabricated Metal Products       | 10,311  | 13,094  | 18,574   | 17,646  | 15,143             | 14,545  | 13,737  | 5.1   |
| Industrial Machinery            | 17,361  | 24,190  | 33,225   | 29,884  | 29,972             | 28,210  | 25,477  | 9.5   |
| Electrical Machinery            | 22,160  | 40,842  | 54,529   | 54,831  | 59,449             | 52,466  | 46,041  | 17.1  |
| Transportation Machinery        | 24,897  | 36,179  | 46,858   | 44,215  | 44,367             | 45,152  | 47,997  | 17.8  |
| Others                          | 63,289  | 67,254  | 76,640   | 72,973  | 69,616             | 67,281  | 59,630  | 22.1  |
| Total                           | 212,124 | 265,321 | 323,373  | 306,030 | 300,478            | 286,667 | 269,362 | 100.0 |

## 2

## **Chemical Products That Meet the Needs of Various Fields**

Various products that chemical industry produces are used as raw materials and intermediary products by other industries. The many end products include pharmaceuticals, cosmetics, detergents, paint, film and other materials that help us enjoy a comfortable modern life.



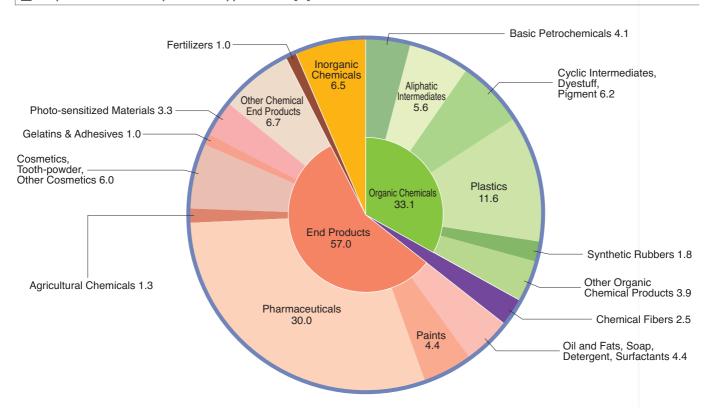
#### ■ Trend of shipment composition in chemical industry [%]

| Year   |       | Every 5 | 5th year |       | Recent three years |       |       |
|--|-------|---------|----------|-------|--------------------|-------|-------|
| Industry                                     | 1980  | 1985    | 1990     | 1995  | 2000               | 2001  | 2002  |
| Chemical Industry                            | 100.0 | 100.0   | 100.0    | 100.0 | 100.0              | 100.0 | 100.0 |
| Fertilizers                                  | 2.8   | 2.2     | 1.4      | 1.4   | 1.2                | 1.2   | 1.0   |
| Inorganic Chemicals                          | 7.5   | 7.3     | 5.9      | 6.4   | 6.1                | 6.1   | 6.5   |
| Organic Chemicals                            | 44.4  | 40.5    | 37.8     | 34.0  | 35.0               | 33.6  | 33.1  |
| ▶ Basic Petrochemicals                       | 10.9  | 6.2     | 5.1      | 2.6   | 2.9                | 4.2   | 4.1   |
| ► Aliphatic Intermediates                    | 6.1   | 5.5     | 4.5      | 5.5   | 7.1                | 5.7   | 5.6   |
| ▶ Cyclic Intermediates, Dyestuff, Pigment    | 9.2   | 7.4     | 6.9      | 6.9   | 6.1                | 6.4   | 6.2   |
| ▶ Plastics                                   | 11.1  | 14.2    | 15.4     | 14.0  | 13.6               | 11.9  | 11.6  |
| ▶ Synthetic Rubbers                          | 2.2   | 2.4     | 2.3      | 1.7   | 1.5                | 1.4   | 1.8   |
| ▶ Other Organic Chemicals                    | 5.0   | 4.7     | 3.6      | 3.3   | 3.8                | 4.1   | 3.9   |
| Chemical Fibers                              | 6.4   | 5.3     | 4.4      | 3.8   | 3.1                | 2.6   | 2.5   |
| End Products                                 | 38.9  | 44.8    | 50.4     | 54.4  | 54.6               | 56.4  | 57.0  |
| ▶ Oil and Fats, Soap, Detergent, Surfactants | 3.5   | 3.8     | 4.1      | 4.0   | 3.5                | 4.1   | 4.4   |
| ▶ Paints                                     | 4.3   | 4.9     | 4.9      | 4.6   | 4.1                | 4.2   | 4.4   |
| ▶ Pharmaceuticals                            | 14.1  | 18.6    | 21.9     | 25.7  | 27.0               | 29.2  | 30.0  |
| ▶ Agricultural Chemicals                     | 1.8   | 2.2     | 1.6      | 1.6   | 1.4                | 1.5   | 1.3   |
| Cosmetics, Tooth-powder, Other Cosmetics     | 4.1   | 5.2     | 5.9      | 6.4   | 6.0                | 6.0   | 6.0   |
| ▶ Gelatins and Adhesives                     | 0.8   | 0.9     | 1.0      | 1.0   | 1.0                | 1.0   | 1.0   |
| ▶ Photo-sensitized Materials                 | 2.3   | 3.6     | 4.1      | 4.6   | 4.4                | 4.0   | 3.3   |
| ▶ Other Chemical End Products                | 4.6   | 5.7     | 6.9      | 6.6   | 7.2                | 6.4   | 6.7   |





#### Composition of chemical products shipped in 2002 [%]



#### The major chemical industry indices with breakdown by product in 2002

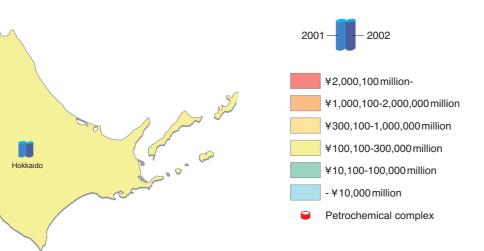
| Item                                       | M                       | ajor Indices (r          | umerical valu             | ıe)                             |                         | Compos            | ition (%) |             |
|--|-------------------------|--------------------------|---------------------------|---------------------------------|-------------------------|-------------------|-----------|-------------|
| Industry                                   | Number of<br>Facilities | Employee Force (Persons) | Shipment (in Yen billion) | Value Added<br>(in Yen billion) | Number of<br>Facilities | Employee<br>Force | Shipment  | Value Added |
| Chemical Industry                          | 5,045                   | 353,980                  | 22,748                    | 11,024                          | 100.0                   | 100.0             | 100.0     | 100.0       |
| Fertilizers                                | 160                     | 4,350                    | 226                       | 69                              | 3.2                     | 1.2               | 1.0       | 0.6         |
| Inorganic Chemicals                        | 762                     | 31,699                   | 1,468                     | 586                             | 15.1                    | 9.0               | 6.5       | 5.3         |
| Organic Chemicals                          | 722                     | 80,906                   | 7,521                     | 2,932                           | 14.3                    | 22.9              | 33.1      | 26.6        |
| ▶ Basic Petrochemicals                     | 13                      | 3,328                    | 934                       | 239                             | 0.3                     | 0.9               | 4.1       | 2.2         |
| ► Aliphatic Intermediates                  | 74                      | 9,406                    | 1,268                     | 575                             | 1.5                     | 2.7               | 5.6       | 5.2         |
| Cyclic Intermediates, Dyestuff, Pigment    | 179                     | 15,703                   | 1,406                     | 631                             | 3.5                     | 4.4               | 6.2       | 5.7         |
| Plastics                                   | 193                     | 30,278                   | 2,628                     | 935                             | 3.8                     | 8.6               | 11.6      | 8.5         |
| Synthetic Rubbers                          | 17                      | 5,812                    | 402                       | 203                             | 0.3                     | 1.6               | 1.8       | 1.8         |
| Other Organic Chemicals                    | 246                     | 16,379                   | 883                       | 349                             | 4.9                     | 4.6               | 3.9       | 3.2         |
| Chemical Fibers                            | 64                      | 14,385                   | 574                       | 193                             | 1.3                     | 4.1               | 2.5       | 1.7         |
| End Products                               | 3,337                   | 222,640                  | 12,959                    | 7,244                           | 66.1                    | 62.9              | 57.0      | 65.7        |
| Oil and Fats, Soap, Detergent, Surfactants | 307                     | 15,209                   | 993                       | 536                             | 6.1                     | 4.3               | 4.4       | 4.9         |
| ▶ Paints                                   | 445                     | 19,473                   | 994                       | 364                             | 8.8                     | 5.5               | 4.4       | 3.3         |
| ▶ Pharmaceuticals                          | 961                     | 96,233                   | 6,814                     | 4,365                           | 19.0                    | 27.2              | 30.0      | 39.6        |
| ▶ Agricultural Chemicals                   | 72                      | 4,610                    | 288                       | 95                              | 1.4                     | 1.3               | 1.3       | 0.9         |
| Cosmetics, Tooth-powder, Other Cosmetics   | 409                     | 28,782                   | 1,363                     | 852                             | 8.1                     | 8.1               | 6.0       | 7.7         |
| Gelatins and Adhesives                     | 154                     | 5,450                    | 229                       | 92                              | 3.1                     | 1.5               | 1.0       | 0.8         |
| ▶ Photo-sensitized Materials               | 77                      | 15,628                   | 748                       | 341                             | 1.5                     | 4.4               | 3.3       | 3.1         |
| Other Chemical End Products                | 912                     | 37,255                   | 1,531                     | 599                             | 18.1                    | 10.5              | 6.7       | 5.4         |

## 3 Shipment by Prefecture









#### ■ Shipment of chemical products by prefecture in 2002 (ranking)

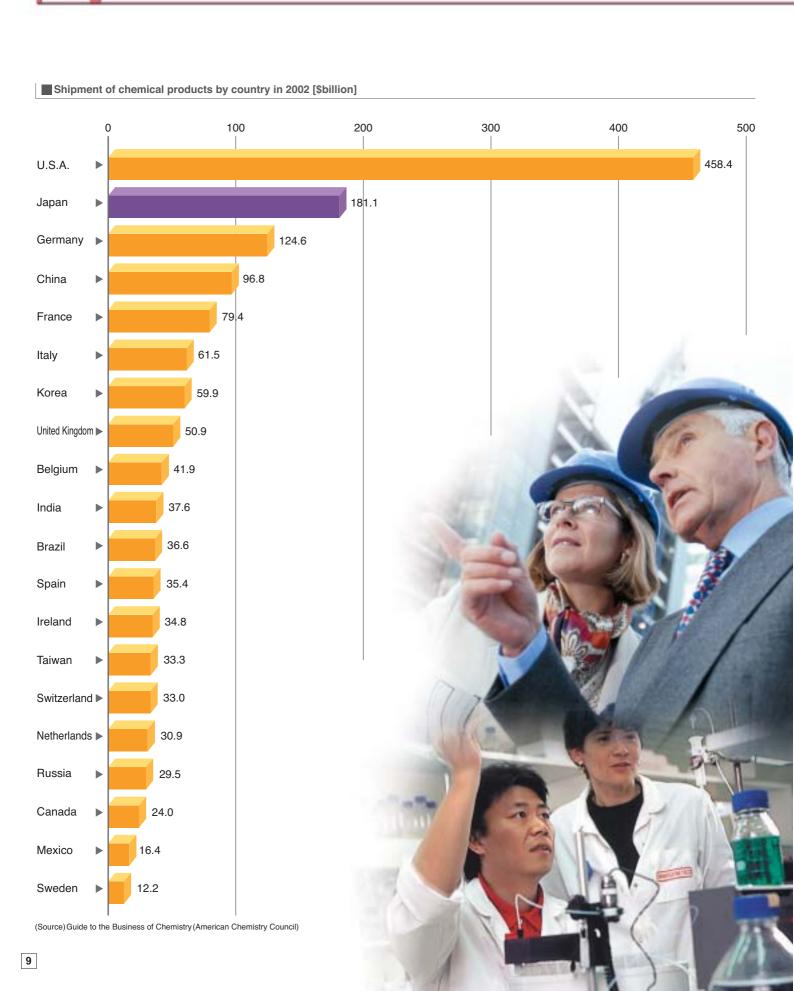
| Prefecture   | Shipment | Increase/decrease from previous year | Employee force |
|--------------|----------|--------------------------------------|----------------|
| 1.Osaka      | 22,579   | 97.3                                 | 39,519         |
| 2.Kanagawa   | 21,518   | 91.4                                 | 28,599         |
| 3.Chiba      | 19,172   | 94.9                                 | 17,941         |
| 4.Shizuoka   | 14,702   | 101.8                                | 24,311         |
| 5.Saitama    | 13,810   | 98.5                                 | 20,211         |
| 6.Yamaguchi  | 13,643   | 98.4                                 | 14,821         |
| 7.Hyogo      | 12,068   | 102.8                                | 20,027         |
| 8.lbaraki    | 12,022   | 99.5                                 | 12,613         |
| 9.Aichi      | 8,745    | 98.5                                 | 16,502         |
| 10.Okayama   | 8,200    | 95.0                                 | 10,081         |
| 11.Mie       | 7,727    | 100.3                                | 11,448         |
| 12.Tokyo     | 6,861    | 104.3                                | 16,596         |
| 13.Shiga     | 5,435    | 110.6                                | 6,633          |
| 14.Fukushima | 5,268    | 101.9                                | 7,939          |
| 15.Tochigi   | 4,946    | 112.5                                | 5,028          |
| 16.Toyama    | 4,305    | 97.4                                 | 11,056         |
| 17.Fukuoka   | 4,120    | 95.0                                 | 7,842          |
| 18.Gunma     | 3,814    | 92.8                                 | 5,700          |
| 19.Tokushima | 3,783    | 97.0                                 | 7,614          |
| 20.Wakayama  | 3,692    | 102.7                                | 4,955          |
| 21.Ehime     | 3,574    | 97.6                                 | 5,400          |
| 22.Niigata   | 3,369    | 94.4                                 | 6,616          |
| 23.Oita      | 2,914    | 92.3                                 | 2,280          |
| 24.Hiroshima | 2,706    | 94.8                                 | 5,601          |

| (Source) | Ministry of Economy, Trade and Industry [Census of Manufactures] |
|----------|--|
| (Note)   | Statistics of facilities with more than four employees           |

|              |          | Increase/decrease from |                |
|--------------|----------|------------------------|----------------|
| Prefecture   | Shipment | previous year          | Employee force |
| 25.Gifu      | 2,409    | 108.4                  | 4,713          |
| 26.Kyoto     | 1,879    | 88.9                   | 5,333          |
| 27.Fukui     | 1,818    | 95.8                   | 4,465          |
| 28.Hokkaido  | 1,420    | 97.5                   | 3,469          |
| 29.Yamagata  | 1,297    | 89.1                   | 2,681          |
| 30.Miyazaki  | 1,243    | 89.8                   | 2,265          |
| 31.Kumamoto  | 1,156    | 103.6                  | 3,288          |
| 32.Ishikawa  | 1,141    | 86.3                   | 1,629          |
| 33.Nagano    | 1,140    | 97.3                   | 2,026          |
| 34.Saga      | 955      | 91.5                   | 1,686          |
| 35.Kagawa    | 765      | 99.7                   | 2,731          |
| 36.Miyagi    | 752      | 95.7                   | 1,576          |
| 37.Nara      | 616      | 95.6                   | 2,794          |
| 38.Iwate     | 468      | 94.8                   | 1,402          |
| 39.Yamanashi | 312      | 137.2                  | 948            |
| 40.Akita     | 304      | 82.5                   | 835            |
| 41.Aomori    | 288      | 97.5                   | 482            |
| 42.Kagoshima | 170      | 93.0                   | 559            |
| 43.Shimane   | 155      | 111.9                  | 457            |
| 44.Nagasaki  | 76       | 71.2                   | 306            |
| 45.Okinawa   | 68       | 113.8                  | 635            |
| 46.Kochi     | 56       | 116.3                  | 276            |
| 47.Tottori   | 21       | 199.8                  | 91             |
| Total        | 227,483  | 97.9                   | 353,980        |

# 4

### Japan's Chemical Industry, the World's Second Biggest in Shipments after the U.S.A.







#### ■ The world's leading chemical companies in 2002

|         |                                      | Ch                                 | emical Sales        |                                    | Chemical                                  | Operating Pr        | ofits a                      |
|---------|--------------------------------------|------------------------------------|---------------------|------------------------------------|---|---------------------|------------------------------|
| Ranking | Company                              | Chemical Sales<br>(\$ million)2002 | Change<br>from 2001 | Chemical Sales as % of Total Sales | Chemical Operating<br>Profits(\$ million) | Change<br>from 2001 | Operating Profit<br>Margin b |
| 1       | Dow Chemical (U.S.A.)                | 27,609.0                           | -0.7%               | 100.0%                             | 1,165.0                                   | -6.6%               | 4.2%                         |
| 2       | DuPont (U.S.A.)                      | 26,706.0                           | -0.2                | 99.9                               | na  | na                  | na                           |
| 3       | BASF (Germany)                       | 25,272.4                           | 0.3                 | 83.0                               | 2,022.2                                   | 67.6                | 8.0                          |
| 4       | Total (France)                       | 18,262.3                           | -3.3                | 18.8                               | 734.6                                     | -29.0               | 4.0                          |
| 5       | Bayer (Germany)                      | 17,750.8                           | 6.6                 | 63.4                               | 532.3                                     | -51.1               | 3.0                          |
| 6       | ExxonMobil (U.S.A.) c                | 16,408.0                           | 2.9                 | 8.0                                | 830.0                                     | -5.9                | 5.1                          |
| 7       | Royal Dutch/Shell (U.K./Netherlands) | 15,207.0                           | 6.7                 | 8.5                                | 534.0                                     | 450.5               | 3.5                          |
| 8       | BP (U.K.)                            | 13,064.0                           | 13.5                | 7.3                                | 515.0                                     | 302.3               | 3.9                          |
| 9       | Degussa (Germany)                    | 11,122.6                           | -0.8                | 100.0                              | 444.3                                     | -9.4                | 4.0                          |
| 10      | Akzo Nobel (Netherlands)             | 9,429.4                            | -0.6                | 71.2                               | 764.8                                     | 5.6                 | 8.1                          |
| 11      | ICI (U.K.)                           | 9,202.8                            | -4.7                | 100.0                              | 745.2                                     | 26.2                | 8.1                          |
| 12      | Mitsui Chemicals (Japan)             | 8,410.7                            | 10.5                | 100.0                              | 450.9                                     | 33.2                | 5.4                          |
| 13      | SABIC (Saudi Arabia)                 | 8,006.9                            | 18.3                | 88.1                               | 1,942.9                                   | 37.1                | 24.3                         |
| 14      | China Petroleum & Chemical (China)   | 7,926.2                            | 20.2                | 20.2                               | 625.3                                     | 29.7                | 7.9                          |
| 15      | Dainippon Ink & Chemicals (Japan)    | 7,682.5                            | 5.8                 | 100.0                              | 320.7                                     | 31.0                | 4.2                          |
| 16      | General Electric (U.S.A.)            | 7,651.0                            | 8.2                 | 5.8                                | 1,125.0                                   | -29.5               | 14.7                         |
| 17      | Mitsubishi Chemical (Japan)          | 7,615.4                            | 4.6                 | 50.5                               | 285.1                                     | 646.1               | 3.7                          |
| 18      | Air Liquide (France)                 | 7,468.7                            | -5.1                | 100.0                              | 1,098.2                                   | -1.4                | 14.7                         |
| 19      | Sumitomo Chemical (Japan)            | 7,259.2                            | 12.7                | 81.8                               | 290.9                                     | 65.3                | 4.0                          |
| 20      | Huntsman Corp. (U.S.A.)              | 7,200.0                            | -15.3               | 100.0                              | na  | na                  | na                           |
| 21      | Norsk Hydro (Norway)                 | 6,903.5                            | -7.8                | 33.8                               | 278.1                                     | 25.2                | 4.0                          |
| 22      | Shin-Etsu (Japan)                    | 6,369.0                            | 27.7                | 100.0                              | 916.2                                     | 39.1                | 14.4                         |
| 23      | Rhodia (France)                      | 6,255.7                            | -9.1                | 100.0                              | 331.8                                     | 285.7               | 5.3                          |
| 24      | BOC (U.K.)                           | 6,036.9                            | -23.3               | 100.0                              | 751.4                                     | -36.3               | 12.4                         |
| 25      | PPG Industries (U.S.A.)              | 5,996.0                            | 1.1                 | 74.3                               | 729.0                                     | 24.4                | 12.2                         |
| 26      | Clariant (Switzerland)               | 5,993.4                            | -5.5                | 100.0                              | 443.2                                     | 9.4                 | 7.4                          |
| 27      | DSM (Netherlands)                    | 5,891.7                            | -18.1               | 93.5                               | 462.3                                     | -17.3               | 7.8                          |
| 28      | Reliance Industries (India)          | 5,625.3                            | 22.3                | 41.4                               | 602.3                                     | 18.0                | 10.7                         |
| 29      | Equistar Chemicals (U.S.A.)          | 5,537.0                            | -6.3                | 100.0                              | -44.0                                     | nm                  | def                          |
| 30      | Chevron Phillips (U.S.A.)            | 5,473.0                            | -8.9                | 100.0                              | 41.0                                      | nm                  | 0.7                          |

(Source) Chemical & Engineering News July 28,2003

a Operating profit is sales less administrative expenses and cost of sales.

b Chemical operating profit as a percentage of sales. c Profits and profitability ratios are after-tax.

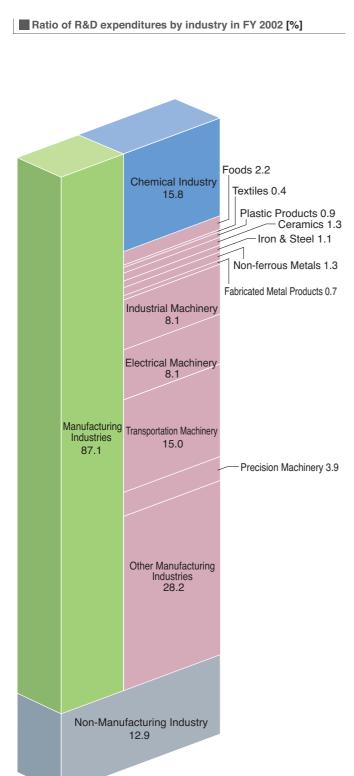
def = deficit.

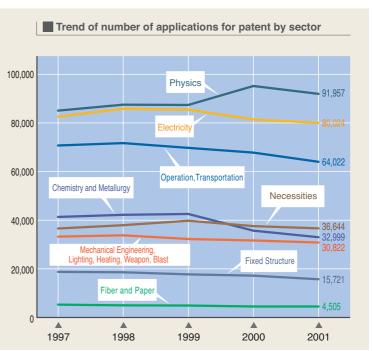
na = not available.



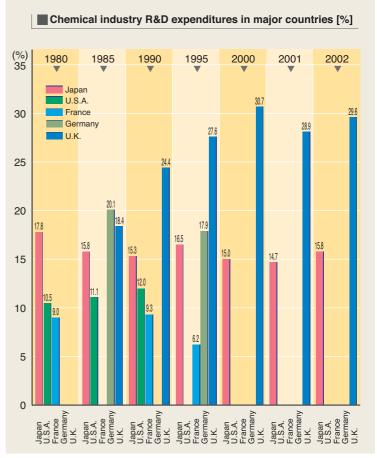
# **About Yen 1,800 Billion Spent for Research and Development**

Research and development expenditures of the chemical industry in FY 2002 (Apr.1, 2002-Mar.31, 2003) in Japan amounted to approx.1,800 billion yen, accounting for 16% of all industry R&D expenditures. The percentage of research expenditures to sales was 5.2%, which was high comparable to precision machinery and electrical machinery.





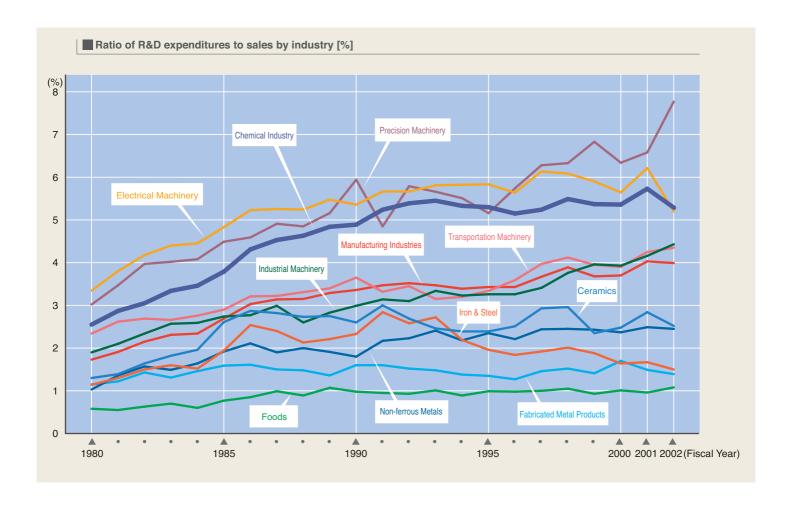
(Source) Japan Patent Office [Japan Patent Office Annual Report]



(Source) Ministry of Education, Culture, Sports, Science and Technology [Annual Report on the Promotion of Science and Technology]







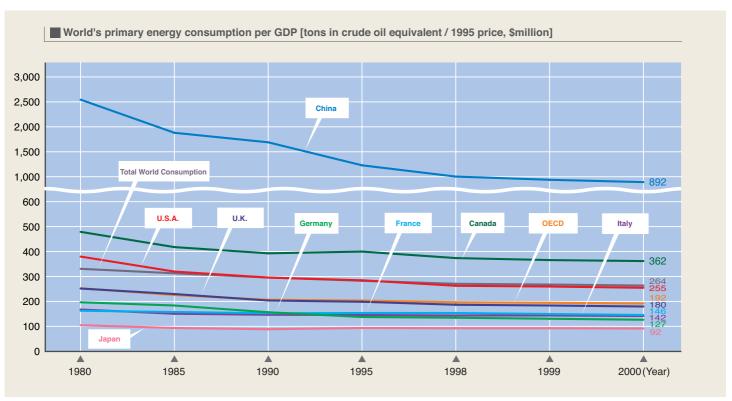
#### Ratio of R&D expenditures to sales by industry [%]

| Industry Fiscal Year      | 1980 | 1985 | 1990 | 1995 | 2000 | 2001 | 2002 |
|---------------------------|------|------|------|------|------|------|------|
| Chemical Industry         | 2.55 | 3.79 | 4.89 | 5.30 | 5.36 | 5.73 | 5.24 |
| Foods                     | 0.58 | 0.77 | 0.98 | 0.99 | 1.01 | 0.96 | 1.08 |
| Ceramics                  | 1.30 | 2.61 | 2.60 | 2.39 | 2.48 | 2.84 | 2.52 |
| Iron & Steel              | 1.14 | 1.94 | 2.33 | 1.96 | 1.64 | 1.67 | 1.50 |
| Non-ferrous Metals        | 1.03 | 1.92 | 1.80 | 2.35 | 2.37 | 2.49 | 2.45 |
| Fabricated Metal Products | 1.15 | 1.59 | 1.60 | 1.35 | 1.70 | 1.49 | 1.39 |
| Industrial Machinery      | 1.90 | 2.74 | 2.99 | 3.26 | 3.93 | 4.16 | 4.43 |
| Electrical Machinery      | 3.35 | 4.82 | 5.36 | 5.83 | 5.64 | 6.21 | 5.20 |
| Transportation Machinery  | 2.34 | 2.90 | 3.65 | 3.34 | 3.90 | 4.25 | 4.35 |
| Precision Machinery       | 3.02 | 4.49 | 5.94 | 5.16 | 6.34 | 6.58 | 7.77 |
| Total Manufacturing       | 1.73 | 2.69 | 3.36 | 3.43 | 3.70 | 4.03 | 3.99 |

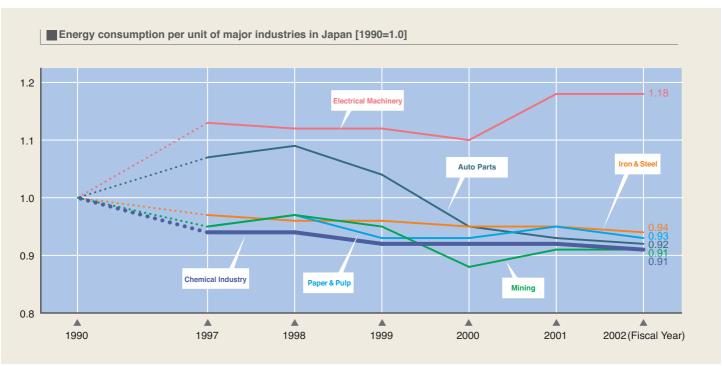
# **6** Japan Is An Energy-Saving Superpower



Japan uses the least energy per GDP of all advanced countries.



(Source) The Energy Conservation Center, Japan [ Energy and Economic Statistics Handbook]



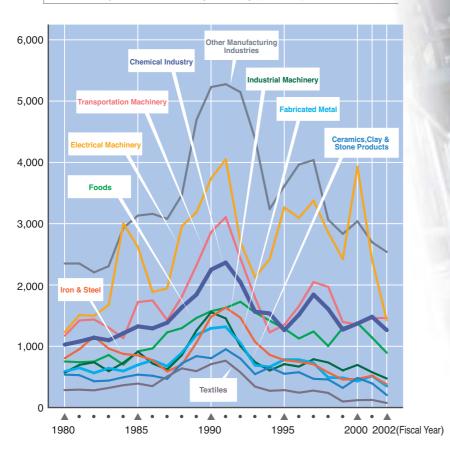
(Source)Nippon Keidanren [Results of the Fiscal 2003 Follow-up to the Keidanren Voluntary Action Plan on the Environment, Section on Global Warming Measures]

## **7** Chemical Industry Ranks High in Plant Investment



Plant investment by the chemical industry accounted for approx. 14% of all manufacturing industries.

#### ■ Trend of plant investment by industry [¥ billion]



#### ■ Trend of plant investment by industry [¥ billion]

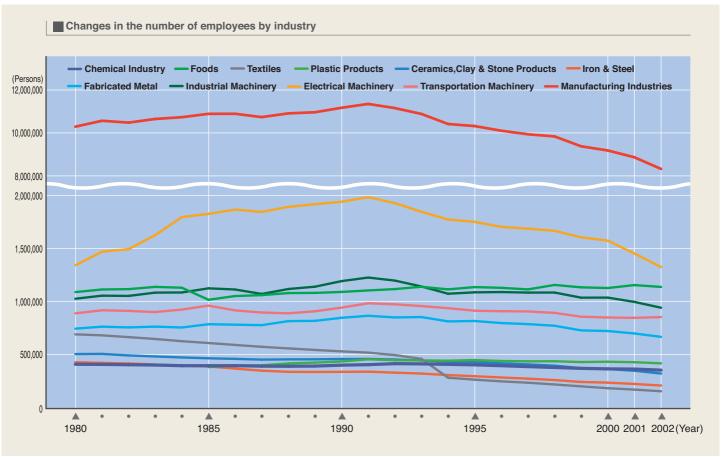
| Fiscal Year                     |       | Every  | 5th Year |        | Recent Three Years |        |       |       |
|---------------------------------|-------|--------|----------|--------|--------------------|--------|-------|-------|
| Industry                        | 1980  | 1985   | 1990     | 1995   | 2000               | 2001   | 20    | 02    |
| Chemical Industry               | 1,024 | 1,322  | 2,247    | 1,260  | 1,368              | 1,478  | 1,261 | 14.0% |
| Foods                           | 748   | 914    | 1,569    | 1,285  | 1,376              | 1,138  | 891   | 9.9   |
| Textiles                        | 273   | 391    | 710      | 275    | 113                | 120    | 69    | 0.8   |
| Ceramics, Clay & Stone Products | 533   | 534    | 802      | 548    | 480                | 390    | 199   | 2.2   |
| Iron & Steel                    | 802   | 848    | 1,479    | 770    | 463                | 516    | 375   | 4.1   |
| Fabricated MetalProducts        | 588   | 695    | 1,293    | 781    | 430                | 517    | 349   | 3.9   |
| Industrial Machinery            | 567   | 908    | 1,552    | 705    | 692                | 573    | 471   | 5.2   |
| Electrical Machinery            | 1,229 | 2,615  | 3,737    | 3,265  | 3,927              | 2,406  | 1,423 | 15.7  |
| Transportation Machinery        | 1,170 | 1,719  | 2,861    | 1,346  | 1,352              | 1,456  | 1,459 | 16.1  |
| Others                          | 2,351 | 3,135  | 5,233    | 3,614  | 3,037              | 2,697  | 2,542 | 28.1  |
| Total Manufacturing             | 9,286 | 13,082 | 21,483   | 13,849 | 13,238             | 11,292 | 9,039 | 100.0 |

(Source) Ministry of Finance [Financial Statements Statistics of Corporations by Industry]



### **About 350,000 Workers Are Employed**

The number of employees in chemical industry accounted for approx. 4.3% in entire manufacturing industry.



(Source)Ministry of Economy, Trade and Industry [Census of Manufactures] (Note) Statistics of facilities with more than four employees

#### Changes in the number of employees by industry

| Year                            |            | Every 5    | 5th Year   |            | Recent Three Years |           |           |       |
|---------------------------------|------------|------------|------------|------------|--------------------|-----------|-----------|-------|
| Industry                        | 1980       | 1985       | 1990       | 1995       | 2000               | 2001      | 20        | 02    |
| Chemical Industry               | 409,338    | 395,748    | 401,076    | 392,109    | 365,953            | 364,068   | 353,980   | 4.3%  |
| Foods                           | 1,089,035  | 1,016,731  | 1,090,403  | 1,136,236  | 1,127,177          | 1,155,025 | 1,137,521 | 13.7  |
| Textiles                        | 691,018    | 609,462    | 530,736    | 264,528    | 184,004            | 170,812   | 155,071   | 1.9   |
| Plastic Products                | _          | 382,247    | 435,523    | 448,939    | 433,177            | 428,645   | 417,945   | 5.0   |
| Ceramics, Clay & Stone Products | 505,585    | 465,483    | 459,040    | 429,023    | 363,997            | 348,286   | 321,735   | 3.9   |
| Iron & Steel                    | 428,957    | 388,357    | 337,811    | 296,824    | 236,525            | 223,817   | 209,087   | 2.5   |
| Fabricated Metal Products       | 744,546    | 786,604    | 846,915    | 816,694    | 722,425            | 699,422   | 667,367   | 8.0   |
| Industrial Machinery            | 1,026,377  | 1,124,229  | 1,192,406  | 1,086,575  | 1,037,079          | 996,373   | 941,689   | 11.3  |
| Electrical Machinery            | 1,341,722  | 1,825,314  | 1,939,729  | 1,750,103  | 1,573,683          | 1,451,804 | 1,326,340 | 15.9  |
| Transportation Machinery        | 888,840    | 961,590    | 942,795    | 913,535    | 849,517            | 846,331   | 853,472   | 10.3  |
| Others                          | 3,166,500  | 2,934,184  | 2,996,395  | 2,786,017  | 2,290,296          | 2,181,637 | 1,939,382 | 23.3  |
| Total Manufacturing             | 10,291,918 | 10,889,949 | 11,172,829 | 10,320,583 | 9,183,833          | 8,866,220 | 8,323,589 | 100.0 |

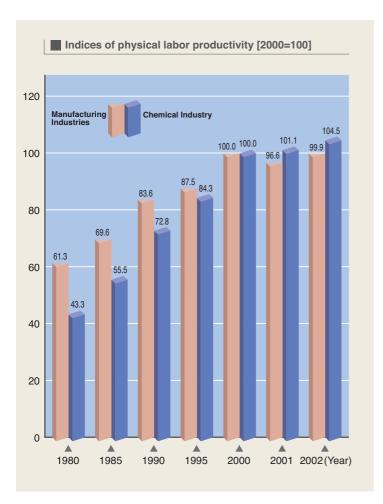
(Source)Ministry of Economy, Trade and Industry [Census of Manufactures] (Note)Statistics of facilities with more than four employees

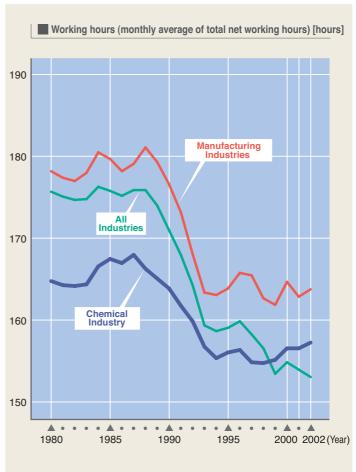
# Labor Productivity / Working Hours





Labor productivity and working hours in the chemical industry.





#### Indices of physical labor productivity [2000=100]

|                    | Industry | Manufacturi | ng Industries   | Chemical Industry |                 |  |
|--------------------|----------|-------------|-----------------|-------------------|-----------------|--|
| Year               |          | Indices     | Increase rate % | Indices           | Increase rate % |  |
| m                  | 1980     | 61.3        | 3.5             | 43.3              | △0.2            |  |
| Every 5th          | 1985     | 69.6        | 2.8             | 55.5              | 3.5             |  |
| th Year            | 1990     | 83.6        | 2.7             | 72.8              | 4.6             |  |
| 22                 | 1995     | 87.5        | 4.4             | 84.3              | 8.1             |  |
| Recen              | 2000     | 100.0       | 6.3             | 100.0             | 2.6             |  |
| Recent Three Years | 2001     | 96.6        | △3.4            | 101.1             | 1.1             |  |
| Years              | 2002     | 99.9        | 3.4             | 104.5             | 3.4             |  |

(Source)Japan Productivity Center for Socio-Economic Development

Working hours (monthly average of total net working hours) [hours]

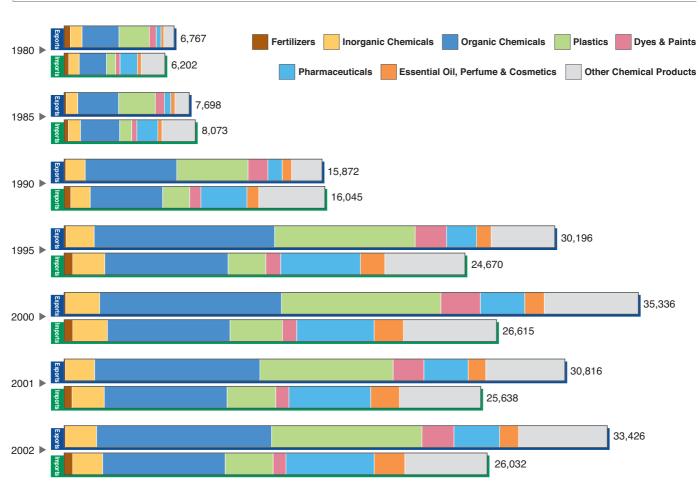
| Year     | Industry | All Industries | Manufacturing<br>Industries | Chemical Industry |
|----------|----------|----------------|-----------------------------|-------------------|
| ш        | 1980     | 175.7          | 178.2                       | 164.8             |
| Every 5  | 1985     | 175.8          | 179.7                       | 167.5             |
| 5th Year | 1990     | 171.0          | 176.6                       | 163.9             |
| =        | 1995     | 159.1          | 163.9                       | 156.1             |
| Recent   | 2000     | 154.9          | 164.7                       | 156.6             |
| Three    | 2001     | 154.0          | 162.9                       | 156.6             |
| Years    | 2002     | 153.1          | 163.8                       | 157.3             |

(Source)Ministry of Health, Labour, and Welfare [Monthly Labor Survey]

## 10 Trade

The trade surplus amounted to approx. \$7.4 billion in 2002, the 12th consecutive year of surpluses.

#### Exports and imports of chemical products [\$ million]



#### Exports and imports of chemical products [\$ million]

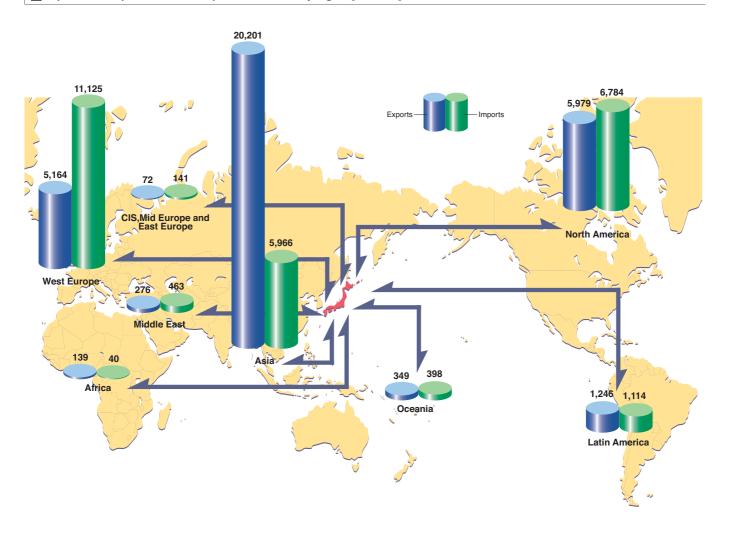
|                                   | Exports |        |        |        |         |                                |       | Imports                            |       |       |         |        |        |        |        |       |
|-----------------------------------|---------|--------|--------|--------|---------|--------------------------------|-------|------------------------------------|-------|-------|---------|--------|--------|--------|--------|-------|
| Every 5th year Recent three years |         |        |        |        | Product | Every 5th year Recent three ye |       |                                    |       |       | ree yea | ears   |        |        |        |       |
| 1980                              | 1985    | 1990   | 1995   | 2000   | 2001    | 20                             | 02    |                                    | 1980  | 1985  | 1990    | 1995   | 2000   | 2001   | 20     | 02    |
| 377                               | 127     | 101    | 122    | 93     | 81      | 84                             | 0.3%  | Fertilizers                        | 279   | 258   | 405     | 527    | 529    | 484    | 523    | 2.0%  |
| 719                               | 708     | 1,188  | 1,720  | 2,084  | 1,792   | 1,907                          | 5.7   | Inorganic Chemicals                | 642   | 742   | 1,194   | 1,974  | 2,131  | 1,981  | 1,840  | 7.1   |
| 2,276                             | 2,512   | 5,640  | 11,110 | 11,191 | 10,172  | 10,771                         | 32.2  | Organic Chemicals                  | 1,679 | 2,411 | 4,457   | 7,587  | 7,546  | 7,561  | 7,545  | 29.0  |
| 1,867                             | 2,261   | 4,386  | 8,649  | 9,810  | 8,201   | 9,257                          | 27.7  | Plastics                           | 563   | 744   | 1,660   | 2,321  | 3,226  | 2,991  | 2,951  | 11.3  |
| 425                               | 558     | 1,224  | 1,938  | 2,436  | 1,891   | 1,968                          | 5.9   | Dyes & Paints                      | 272   | 319   | 700     | 914    | 880    | 815    | 794    | 3.0   |
| 295                               | 391     | 879    | 1,843  | 2,733  | 2,728   | 2,812                          | 8.4   | Pharmaceuticals                    | 1,074 | 1,292 | 2,834   | 4,908  | 4,764  | 5,033  | 5,426  | 20.8  |
| 174                               | 263     | 579    | 897    | 1,198  | 1,084   | 1,167                          | 3.5   | Essential Oil, Perfume & Cosmetics | 231   | 252   | 725     | 1,502  | 1,803  | 1770   | 1,884  | 7.2   |
| 636                               | 879     | 1,876  | 3,917  | 5,790  | 4,867   | 5,460                          | 16.3  | Other Chemical Products            | 1,462 | 2,054 | 4,069   | 4,937  | 5,736  | 5,004  | 5,070  | 19.5  |
| 6,767                             | 7,698   | 15,872 | 30,196 | 35,336 | 30,816  | 33,426                         | 100.0 | Total Chemical Products            | 6,202 | 8,073 | 16,045  | 24,670 | 26,615 | 25,638 | 26,032 | 100.0 |

 $(Source)\ Ministry\ of\ Economy,\ Trade\ and\ Industry\ [White\ Paper\ on\ International\ Economy\ and\ Trade]$ 





#### Exports and imports of chemical products in 2002 by region [\$ million]



Exports and imports of chemical products in 2002 by region [\$ million]

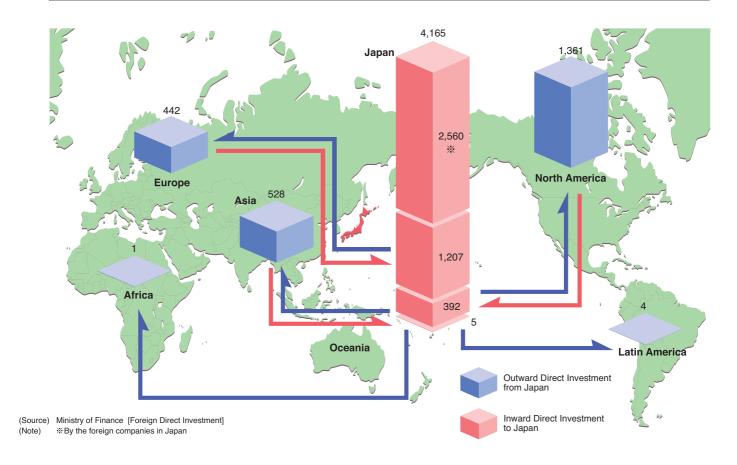
|       | Exports                           |        |        |        |        |        |                                | Imports                      |       |       |        |         |        |        |        |       |
|-------|-----------------------------------|--------|--------|--------|--------|--------|--------------------------------|------------------------------|-------|-------|--------|---------|--------|--------|--------|-------|
|       | Every 5th year Recent three years |        |        |        |        | Region | Every 5th year Recent three ye |                              |       |       |        | ree yea | ears   |        |        |       |
| 1980  | 1985                              | 1990   | 1995   | 2000   | 2001   | 20     | 02                             |                              | 1980  | 1985  | 1990   | 1995    | 2000   | 2001   | 20     | 02    |
| 3,024 | 3,161                             | 8,641  | 18,376 | 21,123 | 17,831 | 20,201 | 60.4%                          | Asia                         | 574   | 665   | 2,425  | 4,171   | 6,013  | 5,800  | 5,966  | 22.9% |
| 257   | 169                               | 283    | 243    | 264    | 247    | 276    | 0.8                            | Middle East                  | 28    | 153   | 602    | 611     | 490    | 457    | 463    | 1.8   |
| 881   | 1,125                             | 3,183  | 5,226  | 5,462  | 5,249  | 5,164  | 15.4                           | West Europe                  | 2,081 | 2,651 | 6,510  | 10,814  | 11,219 | 11,012 | 11,125 | 42.7  |
| 845   | 1,532                             | 2,605  | 4,945  | 6,563  | 5,715  | 5,979  | 17.9                           | North America                | 2,730 | 3,667 | 5,500  | 7,511   | 7,630  | 6,955  | 6,784  | 26.1  |
| 272   | 219                               | 282    | 703    | 1,302  | 1,189  | 1,246  | 3.7                            | Latin America                | 194   | 347   | 584    | 839     | 647    | 807    | 1,114  | 4.3   |
| 158   | 114                               | 138    | 152    | 151    | 130    | 139    | 0.4                            | Africa                       | 67    | 70    | 69     | 85      | 50     | 46     | 40     | 0.2   |
| 302   | 286                               | 384    | 480    | 393    | 383    | 349    | 1.0                            | Oceania                      | 240   | 99    | 202    | 481     | 430    | 421    | 398    | 1.5   |
| 1,029 | 1,091                             | 357    | 70     | 78     | 74     | 72     | 0.2                            | CIS, Mid Europe, East Europe | 288   | 420   | 153    | 157     | 136    | 141    | 141    | 0.5   |
| 6,767 | 7,698                             | 15,872 | 30,196 | 35,336 | 30,816 | 33,426 | 100.0                          | Total Chemical Products      | 6,202 | 8,073 | 16,045 | 24,670  | 26,615 | 25,638 | 26,032 | 100.0 |

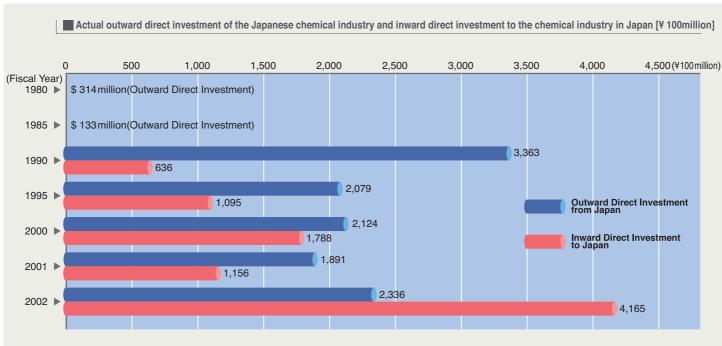
(Source) Ministry of Economy, Trade and Industry [White Paper on International Economy and Trade]

# Direct Overseas Investment Amounts to Yen 230 Billion, While Direct Domestic Investment Amounts to Yen 420 Billion

Inward direct investment increased substantially in FY 2002 because of mergers and acquisitions, etc.

Outward direct investment of the Japanese chemical industry and inward direct investment to the chemical industry in Japan in FY 2002 by region [¥ 100million]





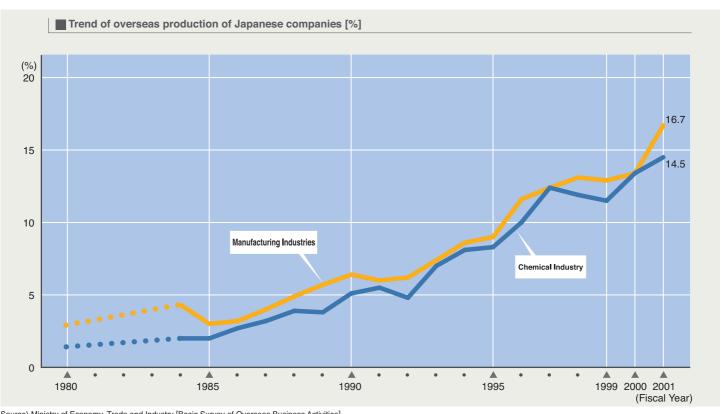
(Source) Ministry of Finance [Foreign Direct Investment]

# **Overseas Business Activities**

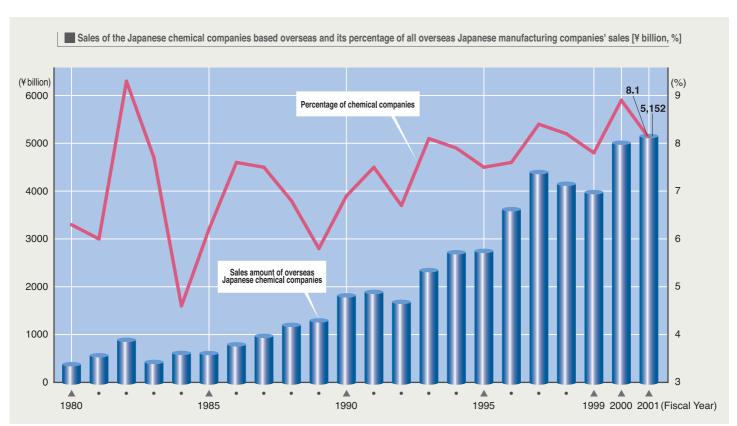




Overseas production of the Japanese chemical industry has increased to more than 14 %.



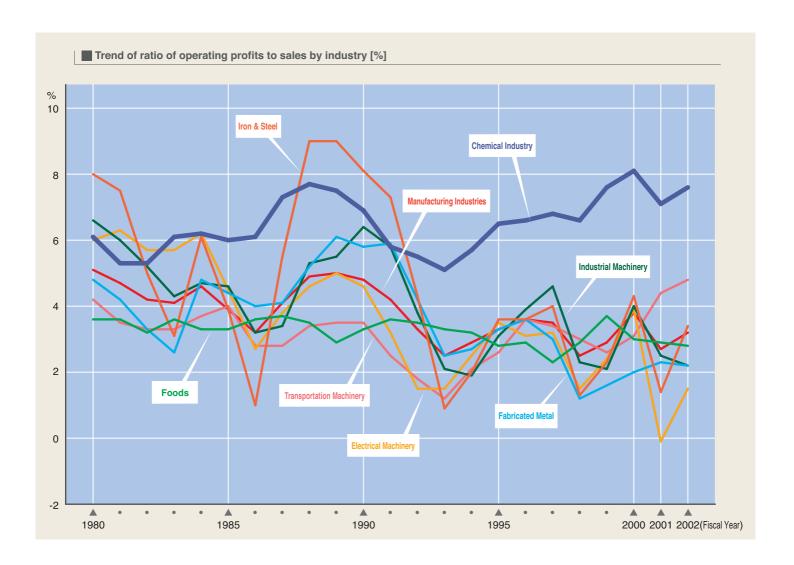
(Source) Ministry of Economy, Trade and Industry [Basic Survey of Overseas Business Activities]



(Source) Ministry of Economy, Trade and Industry [Basic Survey of Overseas Business Activities]

## 13 Operating Profit Ratio

Operating profit ratio to sales remained high at approx. 7.6%.



#### ■ Trend of ratio of operating profits to sales by industry [%]

| Fiscal Year               |      | Every ! | 5th year | Recent three years |      |      |      |  |
|---------------------------|------|---------|----------|--------------------|------|------|------|--|
| Industry                  | 1980 | 1985    | 1990     | 1995               | 2000 | 2001 | 2002 |  |
| Chemical                  | 6.1  | 6.0     | 6.9      | 6.5                | 8.1  | 7.1  | 7.6  |  |
| Foods                     | 3.6  | 3.3     | 3.3      | 2.8                | 3.0  | 2.9  | 2.8  |  |
| Iron & Steel              | 8.0  | 3.9     | 8.1      | 3.6                | 4.3  | 1.4  | 3.4  |  |
| Fabricated Metal Products | 4.8  | 4.4     | 5.8      | 3.3                | 2.0  | 2.3  | 2.2  |  |
| Industrial Machinery      | 6.6  | 4.6     | 6.4      | 3.1                | 4.0  | 2.5  | 2.2  |  |
| Electrical Machinery      | 6.0  | 4.5     | 4.6      | 3.5                | 3.9  | △0.1 | 1.5  |  |
| Transportation Machinery  | 4.2  | 4.0     | 3.5      | 2.6                | 3.1  | 4.4  | 4.8  |  |
| Total Manufacturing       | 5.1  | 3.9     | 4.8      | 3.3                | 3.8  | 2.7  | 3.2  |  |

(Source) Ministry of Finance [Financial Statements Statistics of Corporations by Industry]

### **Summary of Major Indices**





Major indices in 2002

| Item                            | Number of Facilities | Number of Employees<br>(Persons) | Total Shipment<br>(Yen billion) | Amount of Value Added (Yen billion) | Plant Investment<br>(Yen billion) | R&D Expenditures<br>(Yen billion) |
|---------------------------------|----------------------|----------------------------------|---------------------------------|-------------------------------------|-----------------------------------|-----------------------------------|
| Chemical Industry               | 5,045                | 353,980                          | 22,748                          | 11,024                              | 1,261                             | 1,834                             |
| Foods                           | 35,739               | 1,137,521                        | 22,984                          | 8,794                               | 891                               | 250                               |
| Textiles                        | 9,260                | 155,071                          | 2,478                           | 1,080                               | 69                                | 51                                |
| Plastic Products                | 16,809               | 417,945                          | 9,628                           | 3,910                               | -                                 | 108                               |
| Ceramics, Clay & Stone Products | 15,285               | 321,735                          | 7,678                           | 3,779                               | 199                               | 146                               |
| Iron & Steel                    | 4,589                | 209,087                          | 10,963                          | 3,780                               | 375                               | 130                               |
| Fabricated Metal Products       | 36,667               | 667,367                          | 13,737                          | 6,167                               | 349                               | 78                                |
| Industrial Machinery            | 34,424               | 941,689                          | 25,477                          | 10,042                              | 471                               | 939                               |
| Electrical Machinery            | 22,380               | 1,326,340                        | 46,041                          | 14,578                              | 1,423                             | 940                               |
| Transportation Machinery        | 12,266               | 853,472                          | 47,997                          | 14,233                              | 1,459                             | 1,738                             |
| Others                          | 98,384               | 1,939,382                        | 59,630                          | 20,072                              | 2,542                             | 3,867                             |
| Total Manufacturing             | 290,848              | 8,323,589                        | 269,362                         | 97,459                              | 9,039                             | 10,081                            |

#### Ratio of chemical industry to all manufacturing industries [%]

| Item Industry                   | Number of Facilities | Number of Employees | Total Shipment | Amount of Value Added | Plant Investment | R&D Expenditures |
|---------------------------------|----------------------|---------------------|----------------|-----------------------|------------------|------------------|
| Chemical Industry               | 1.7%                 | 4.3%                | 8.4%           | 11.3%                 | 14.0%            | 18.2%            |
| Foods                           | 12.3                 | 13.7                | 8.5            | 9.0                   | 9.9              | 2.5              |
| Textiles                        | 3.2                  | 1.9                 | 0.9            | 1.1                   | 0.8              | 0.5              |
| Plastic Products                | 5.8                  | 5.0                 | 3.6            | 4.0                   | -                | 1.1              |
| Ceramics, Clay & Stone Products | 5.3                  | 3.9                 | 2.9            | 3.9                   | 2.2              | 1.4              |
| Iron & Steel                    | 1.6                  | 2.5                 | 4.1            | 3.9                   | 4.1              | 1.3              |
| Fabricated Metal Products       | 12.6                 | 8.0                 | 5.1            | 6.3                   | 3.9              | 0.8              |
| Industrial Machinery            | 11.8                 | 11.3                | 9.5            | 10.3                  | 5.2              | 9.3              |
| Electrical Machinery            | 7.7                  | 15.9                | 17.1           | 15.0                  | 15.7             | 9.3              |
| Transportation Machinery        | 4.2                  | 10.3                | 17.8           | 14.6                  | 16.1             | 17.2             |
| Others                          | 33.8                 | 23.3                | 22.1           | 20.6                  | 28.1             | 38.4             |
| Total Manufacturing             | 100.0                | 100.0               | 100.0          | 100.0                 | 100.0            | 100.0            |

(Source) Ministry of Economy, Trade and Industry [Census of Manufactures]

Ministry of Finance [Financial Statements Statistics of Corporations by Industry]
Ministry of Internal Affairs and Communications (MIC), Statistics Bureau [Survey of Research and Development]
Data of plant investment and R&D expenditures are those of FY 2002.

### **Chemical Industry Supports Our Life and Other Industries, Protects the Earth and Realizes Our Dream**

Chemical Industry and Technology and Social Needs

#### **Raw Materials**

Water/Air

Salt

Oil (naphtha)

**Natural** gas

Coal

Ore

**Animals and Plants** 

#### **Intermediates**

Hydrogen

Nitrogen

Oxygen

Chlorine

Carbonic acid gas

Carbon oxide

**Inactive gas** 

Caustic soda

Soda ash

Hydrochloric acid

Nitric acid

Sulfuric acid

Phosphoric acid

Methanol

Ethanol

Ethylene

Propylene

Butylenes

Butadiene

Benzene

Toluene

**Xylene** 

Styrene

#### **Primary Products**

**Pigments** 

**Dyes** 

Surfactants

Industrial gas

**Fertilizers** 

**Agricultural Chemicals** 

**Printing ink** 

**Paints** 

**Petrochemicals** 

**Synthetic detergents** 

Synthetic rubbers

**Plastics** 

Cosmetics

**Pharmaceuticals** 

**Solvents** 

**Fuel** 

Sterilizer

**Bleach** 

Glass

Seasoning

Synthetic fiber

Oil and fat products

**Photo-sensitive chemicals** 



#### CHEMICAL INDUSTRY 2004 OF JAPAN 2004





New materials to cope with "sick house" syndrome, ultra light/ultra hard new materials, fire retardant new materials, heat-resist (heat accumulating) materials



Plant breeding by biotechnology, factorization of agriculture, highly functional packaging film materials/systems, super enzymes

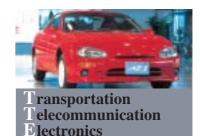


Allergy-free apparels, waterproof and ventilation apparels, form-memorizing apparels



Solar generation, fuel cells, use of biomass, high-level oil-chemicals technology

### SOCIAL NEEDS



Display materials (LCD, PDP, POP, EL, etc.), clean automobiles, ultra lightweight automobiles, cellular phone materials, optical fiber



Green chemistry, measures to cope with global warming, water treatment/water production, prevention of atmospheric pollution (SOx, NOx, VOC, etc.), biodegradable polymers, measures to cope with endocrine disrupters issue

### Medical Treatment/Health



Biotechnology, prevention of infection in hospitals, genomic medicines

#### Nano Technology New Materials

Carbon nano-tube, CMP slurry

#### **Information Disclosure**

PRTR, risk communications, MSDS

#### **Global Activity**

ICCA(The International Council of Chemical Associations) activity



### **About Responsible Care**



Chemical substances are necessary and important to modern daily life. However, sometimes these substances can turn dangerous, becoming hazardous to human health and safety and the environment when handled improperly.

The task of preserving the environment and ensuring the health and safety of humans has increased in step with the rise of global environmental problems and the rapid industrialization of developing countries. Adding to this situation, the potential hazards

linked to advanced technology have made it difficult to ensure the ecological soundness and safety of chemical operations and products simply by imposing laws and regulations. Thus, it is increasingly more important for companies that deal with chemical substances to undertake voluntary measures to ensure environmental preservation and human safety and health.

Reflecting this trend, the world's chemical industry started an initiative that promotes a voluntary management system aimed at preserving the environment against and ensuring the safety from chemical substances throughout the product's life cycle, from development through disposal. This initiative has been named "Responsible Care" (RC).





The logotype used to promote Responsible Care is authorized by the International Council of Chemical Associations (ICCA) as an international trademark for use by companies and organizations that implement Responsible Care programs.

Permission to use the logotype is granted to member companies of chemical industry associations recognized by the ICCA.

In Japan, the Japan Chemical Industry Association (JCIA), the Japan Responsible Care Council (JRCC), and member companies of the JRCC are exclusively authorized to use the logotype.



Main Activities of Responsible Care

Responsible Care is a voluntary initiative with company's commitment to improve all aspects of environment, health and safety and to communicate with the public about activities and achievement to ensure transparency on the following five considerations.

Process safety and disaster prevention

Environmental preservation

Occupational safety and health

Product stewardship

RC is a set of voluntary activities based on a public commitment by companies engaged in the manufacture or handling of chemical substances.

RC covers all aspects of performance related to the manufacture and handling of chemical substances.

- Environmental preservation
- Operational safety and disaster prevention
- Occupational safety and health
- Product stewardship

(Protecting human

health and preserving the natural environment)

(Preventing disasters at facilities and minimizing damage in case of disaster)

(Protecting the safety and health of workers)

(Providing information relating to the properties and handling procedures of chemical products to protect the safety and health of all people handling the products and the environment)

RC requires companies to publicize their performance and maintain dialogue with the public; the approach aims to promote communications with the public and foster a better understanding of the role of companies that manufacture and handle chemical substances.

RC is a set of activities aimed at preserving the environment and ensuring safety and health in all stages of chemical substance life cycles from development and manufacturing to distribution, use, final consumption, and disposal. (product stewardship)



Chemistry and chemical products play an extremely important role in many aspects of daily living. From clothes (chemical fibers, etc.), food (agrichemicals, fertilizers, etc.) and houses (construction materials such as carpet and wall papers) to computers and automobiles, they all could not exist in their present forms without chemical products and technology.

To raise the awareness and understanding of such chemical technology and products, the Japan Chemical Industry Association has established the "Dream Chemistry 21" Organizing Committee (The Chemical Society of Japan; The Society of Chemical Engineers, Japan; The Association for the Progress of New Chemistry; and The Japan Chemical Industry Association), which together with academic centers and with the support of the Ministry of Education, Culture, Sports, Science and Technology and the Ministry of Economy, Trade and Industry, has engaged in its campaign activity since 1993.

The "Dream Chemistry 21" campaign aims at promoting the importance of chemical technology and the usefulness of chemical products, particularly by appealing to young people's interest in the wonders of chemistry, and, at the same time, fostering internationally active chemists.

For further details, please access http://www.nikkakyo.org/English/publications/index.php3 and http://www.kagaku21.net/en/



#### JAPAN CHEMICAL INDUSTRY ASSOCIATION

Sumitomo Rokko Bldg. 1-4-1 Shinkawa, Chuo-ku, Tokyo 104-0033, Japan Tel.+81-3-3297-2555/Fax.+81-3-3297-2615 URL:http://www.nikkakyo.org/

